

INSTALLATION INSTRUCTIONS
2005 - CURRENT TOYOTA TACOMA
(Part #'s 1003.6T, 1004.6T, 1019.6T, 1019.6TS)

PARTS LIST

- 1 Hardware Kit
- 2 Front Mounting Bracket
- 2 Rear Mounting Bracket

HARDWARE LIST

- 1 T-55 Torques Bit
- 4 1/2-13 x 4" Bolts
- 4 1/2" Lock Washers
- 8 1/2" Flat Washers
- 8 1/2-13 Jam Nuts
- 4 3/8-16 Bolts
- 4 3/8" Lock Washers
- 4 3/8" Flat Washers
- 4 3/8-16 Nylock Nuts



CAUTION

The '05 to current Tacomas have not been assigned a load rating by Toyota. Since they are using a plastic composite bed, exercise caution when installing and using this material handling system.

INSTALLATION INSTRUCTIONS

1. Set rack on vehicle

Front of Rack

2. Remove front bed bolts using supplied torque bit.
3. Bolt front brackets to bed using front bed bolts removed in step 2 (snug bolt - do not tighten).
4. Using supplied 1/2-13 bolt with a lock washer, 2 flat washers and two jam nuts, bolt the front of the rack to the top of the front bracket (see illustration).
5. Make sure the bracket is straight and then snug all bolts, including bed bolts.

Rear of Rack

6. Remove tail light buckets.
7. Using supplied 1/2-13 bolt, lock washers, two flat washers and two jam nuts, bolt the rear bracket to the rear of the rack (see illustration). Snug the bolt until the lock washer just starts to crush.
8. Using the bracket as a pilot, drill two 3/8 holes into the steel upright of the bed.
9. Install supplied 3/8-16 bolts into steel uprights and tighten securely with washer, lock washer and nut.
10. Tighten bolts installed in step 4 and step 7.